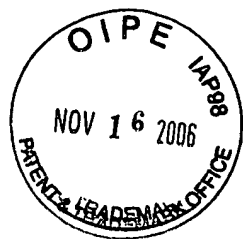


Cofc

Alston & Bird LLP

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November 9, 2006



Certificate of Correction Branch
Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

Re: United States Patent for *Shaper Router And Method*
Application No. 10/731,770; Filed December 9, 2003
Patent No. 7,090,442; Issued August 15, 2006
Our File 038190/270312

Sir:

It is respectfully requested that a Certificate of Correction be issued for the above-identified patent, in accordance with 37 C.F.R. §1.322. This request is made in order to correct the mistakes incurred through the fault of the United States Patent and Trademark Office ("USPTO").

The mistakes appearing in the patent are set forth on the Certificate of Correction enclosed herewith, with an additional copy thereof and a postal card being enclosed in accordance with the present USPTO practice.

Respectfully submitted,

Trent A. Kirk
Registration No. 54,223

TAK:mf
Enclosures

LEGAL02/30149026v1

Certificate
NOV 20 2006
of Correction

NOV 21 2006

**UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION**

PATENT NO. : 7,090,442 B2

Page 1 of 1

APPLICATION NO. : 10/731,770

ISSUE DATE : August 15, 2006

INVENTOR(S) : Ahrnkiel et al.

It is certified that an error appears or errors appear in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 3.

Line 55, "fiction" should read --friction--.

Column 9.

Line 1, "toci" should read --tool--;

Line 26, "respeciive" should read --respective--;

Line 27, "shal" should read --shaft--.

Column 10.

Line 60, "non-cuttiag" should read --non-cutting--.

MAILING ADDRESS OF SENDER

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NOV 21 2006

**UNITED STATES PATENT AND TRADEMARK OFFICE
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